

**Subject: Weather Seal Kit, Sides Only**

Side brush or side rubber weather seal kits can be installed on Poweramp, DLM and McGuire levelers. Seal kits will fit levelers from 6' up to 12'. Call Systems parts department for part numbers and applications. The weather seals and channels must be cut to length before installation. Measure the leveler starting from the lip of the leveler and mark every 12" for weld locations. Clean and grind off paint at locations of all the welds. Remove brush or rubber weather seal from the track. Weld channel on every 12", 1/4" or 3/8" below the top of the deck depending on capacity with a 1/8" bead on both top and bottom of the track. Allow the leveler to cool, apply paint (color depending on brand) and install seals. To prevent seals from walking out peen ends of channel closed at the lip end of leveler.

**Caution:** Before welding on hydraulic levelers the motor wires must be disconnected. This will prevent electrical damage from welding.

